

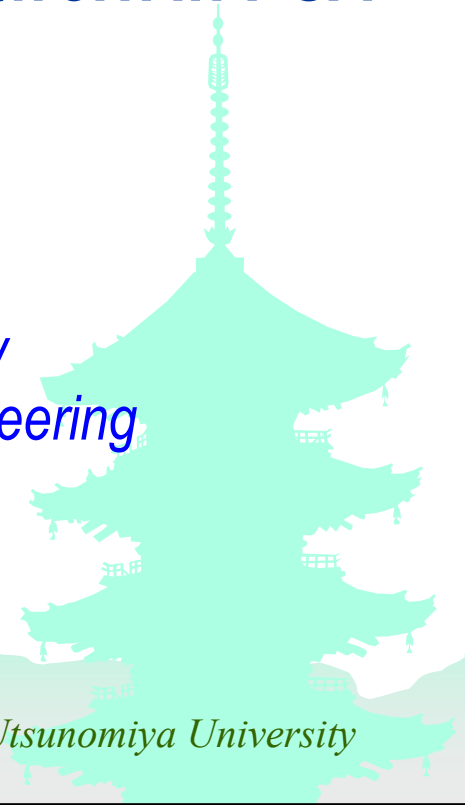
GO-FLOW

The GO-FLOW and the Bayesian Network in PSA

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In the PSA framework

FTA (Fault Tree Analysis)

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Bayesian Network(BN)

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GO-FLOW Methodology

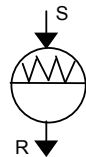
1. Success-oriented system reliability analysis methodology.
2. GO-FLOW chart is constructed with standardized operators and signal lines
3. Analysis is performed by one GO-FLOW chart and one computer run.
4. GO-FLOW analysis support system has been developed.

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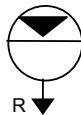
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Operators used in the GO-FLOW

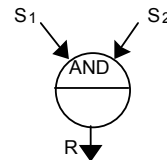
Type 21
Two-State Component



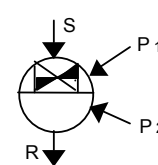
Type 25
Signal Generator



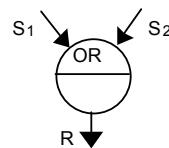
Type 30
AND Gate



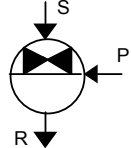
Type 39
Opening and Closing Action



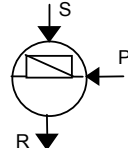
Type 22
OR Gate



Type 26
Normally Closed Valve



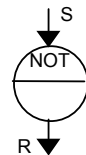
Type 35
Failure of Light Bulb



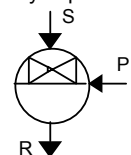
Type 40
Phased Mission Operator



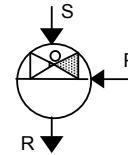
Type 23
NOT Gate



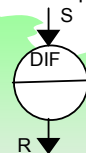
Type 27
Normally Open Valve



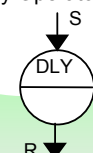
Type 37
Failure of Valve in Open State



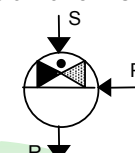
Type 24
Difference Operator



Type 28
Delay Operator

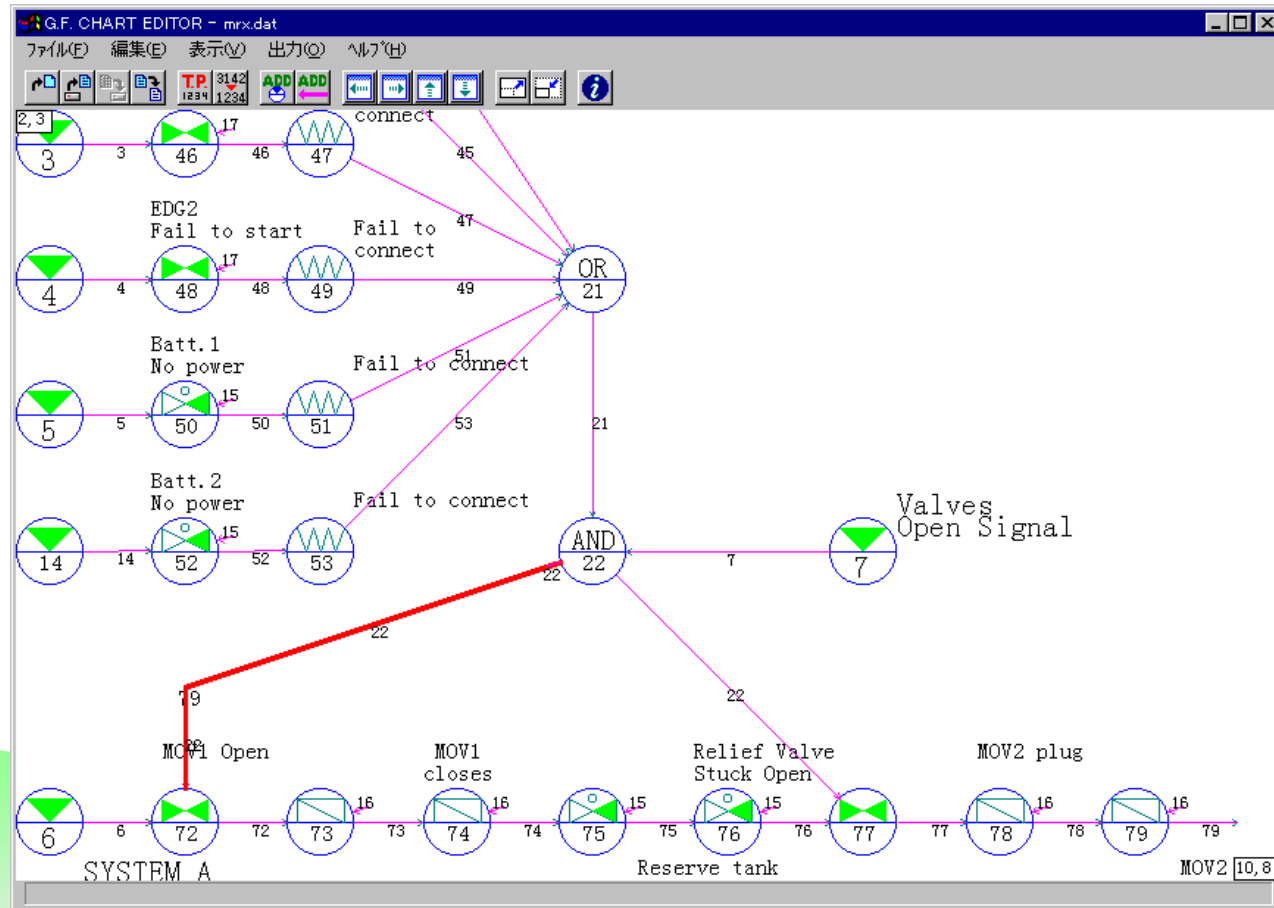


Type 38
Failure of Valve in Closed State



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Analyses related to the GO-FLOW Methodology

Analysis for dynamical system	PSAM3,1996
Safety analysis of fuel cell system for ships	PSAM4,1998
Safety analysis of spent fuel carrier	SRA of J,1998
Analysis of automatic train control system	PSAM4,1998
Operability and hazard analysis of Olefin plant	PSAM4,1998
Development of Safety analysis system	PSA99,1999
Analysis of Human-machine system	PSAM5,2000
A Method to Solve Logical Loops	PSAM5,2000
To treat a continuously maintained activity	PSAM6,2002
More sophisticated improvements to treat a continuously maintained activity	PSAM7,2004
A Self-holding Type Relay System	PSAM8,2006

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Bayesian Network

It is used as a probabilistic method of reasoning under uncertainty knowledge.

Recently, BN has been becoming a popular tool in reliability engineering.

BN is represented by a graphical diagram consists of nodes and directed links.

The BN diagram is similar to the GO-FLOW chart that has operators and signal lines.

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Bayes Theory

$$P_r(\theta_j / HE) = \frac{P_r(\theta_j / H)P_r(E / \theta_j H)}{P_r(E / H)}$$

$P_r(\theta_j / H)$; Conditional Probability with prior knowledge H

θ_j ; Some variable

H ; prior knowledge

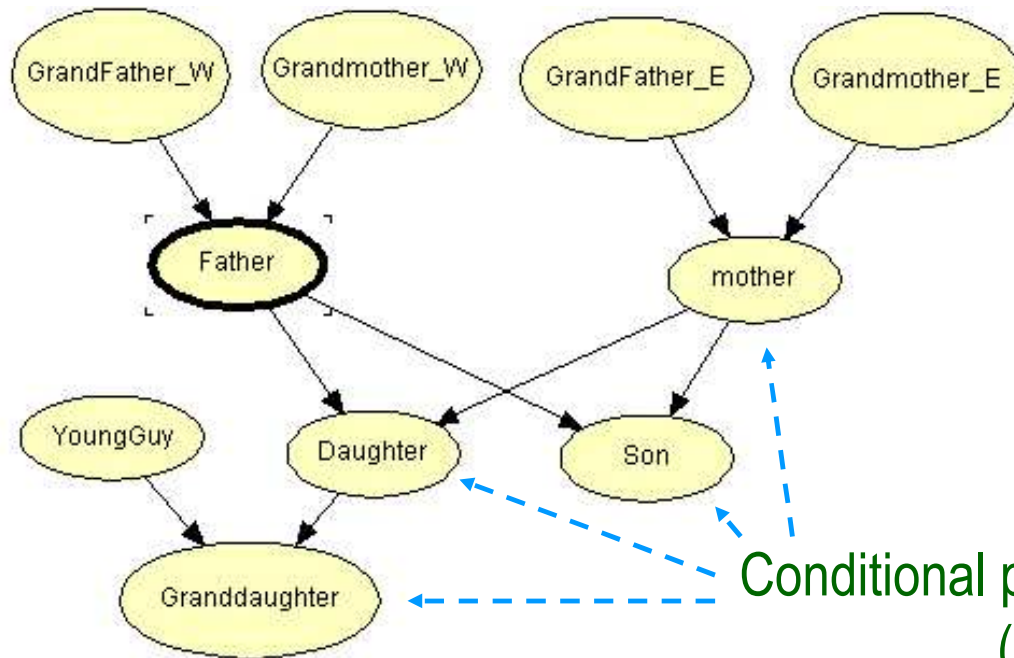
E ; New evidence

$P_r(\theta_j / HE)$; Posterior Distribution with H and E

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An Example of Bayesian Network -Family relations-



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Examples of CPT

Grandfather

aa	0.3333
aA	0.3333
AA	0.3333

Gene: A, a

Son, Daughter (law of inheritance)

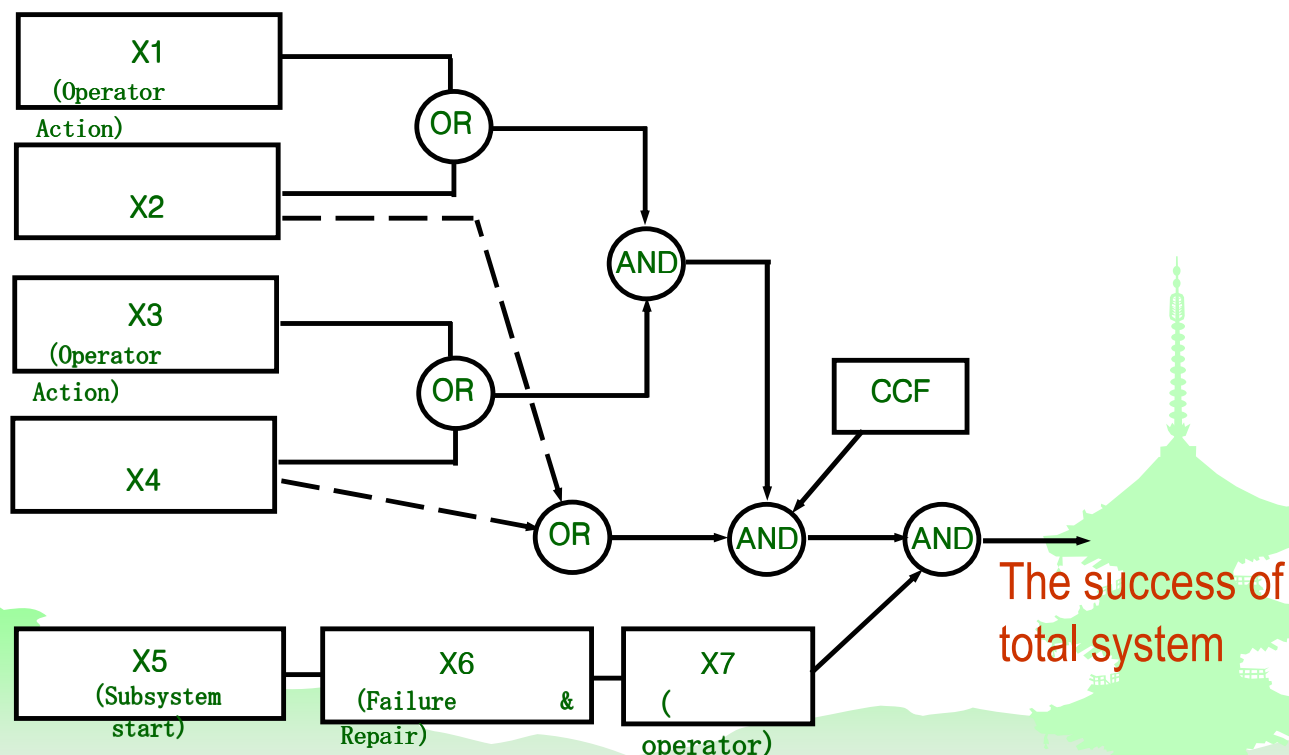
Mother	aa			aA			AA		
	aa	aA	AA	aa	aA	AA	aa	aA	AA
Father									
aa	1	0.5	0	0.5	0.25	0	0	0	0
aA	0	0.5	1	0.5	0.5	0.5	1	0.5	0
AA	0	0	0	0	0.25	0.5	0	0.5	1

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A SYSTEM FOR ANALYSES

A simple but a little complicated hypothetical system



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Logic of the sample system

X2 and X4 are some mechanical or electrical components.

Operator action (X1) plays an alternative role for the function of X2, if some failure occurs to X2.

(The same relation is given between X3 and X4.)

Both X2 and X4 function is required. → AND combination.

At least one hardware component(X2 or X4) must be in sound condition.

→ X2 and X4 is combined by OR combination.

CCF :Contribution from common cause failure of X2 and X4

Remaining part of the system is represented by sub-system X5.

X6 :Sub-system failure and repair action.

X7: Operational error.

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GO-FLOW**Table 1: Time steps**

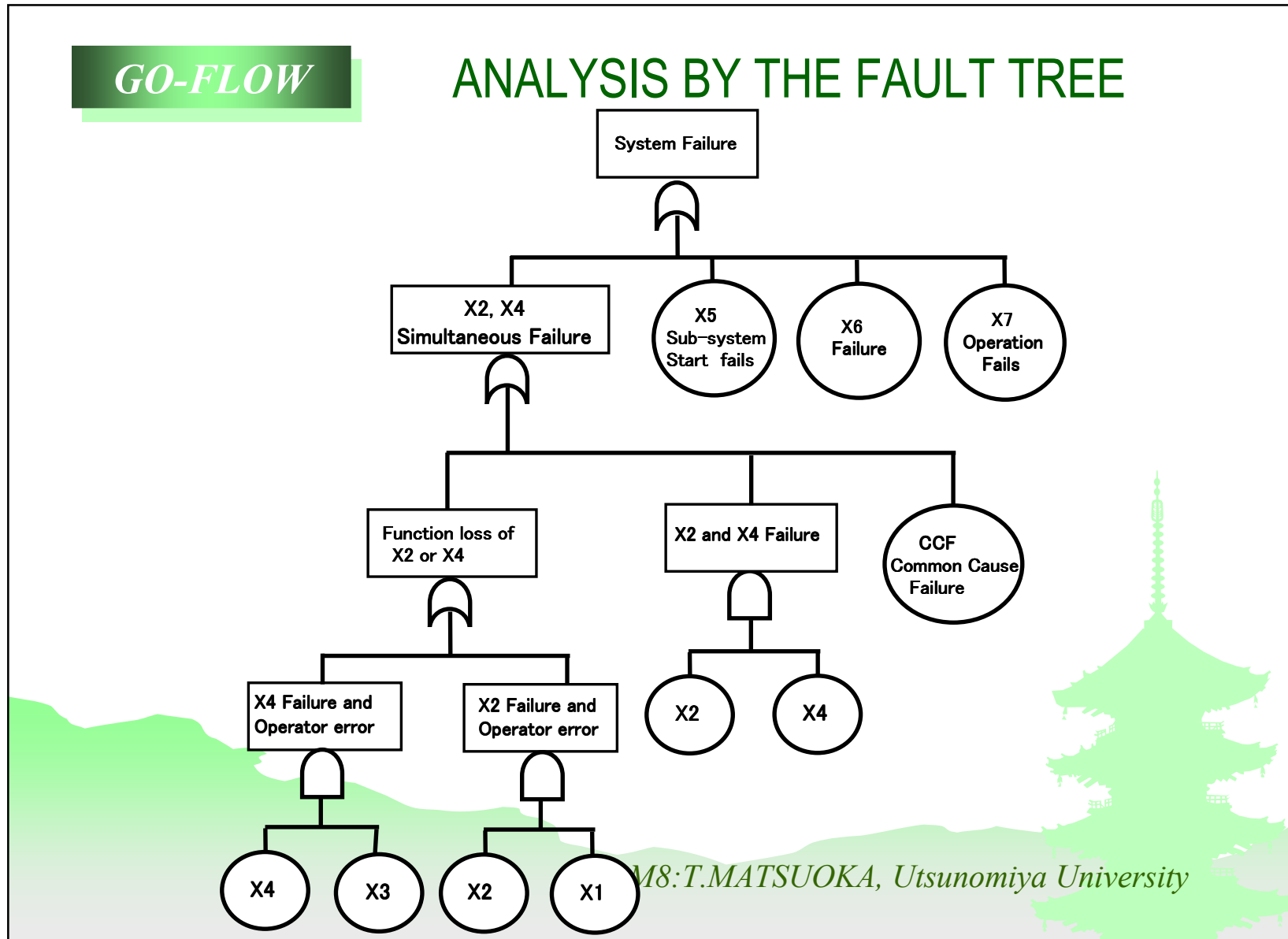
Time step	Meaning	Comments
1	Initial time	Sub-system starts to operate
2	10 hours	
3	30 hours	
4	100 hours	
5	Repair action	Failure is recovered and becomes as new
6	Additional 30 hours	

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GO-FLOW**Table 2: Failure data**

Component (Event)	Failure data	Failure probability at time step 4	Comments
X1	$\lambda=1.054 \times 10^{-3}/h$	0.1	
X2	$\lambda=3.567 \times 10^{-3}/h$	0.3	
X3	$\lambda=1.054 \times 10^{-3}/h$	0.1	
X4	$\lambda=3.567 \times 10^{-3}/h$	0.3	
X5	0.1	0.1	Successful start is 0.9
X6	$\lambda=3.567 \times 10^{-3}/h$,	0.3	Failure is repaired at time step 5
X7	$\lambda=1.0 \times 10^{-5}/h$	0.001	
CCF	$\lambda=1.0 \times 10^{-4}/h$	0.01	

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$$\text{System failure} = X1 \cdot X2 + X3 \cdot X4 + X2 \cdot X4 + CCF + X5 + X6 + X7$$

The system failure probability is calculated at 0.4592

Failure and repair of sub-system(X6) shows prominent values.

RRW=2.02,

RAW=2.18,

Birnbaum=4.40,

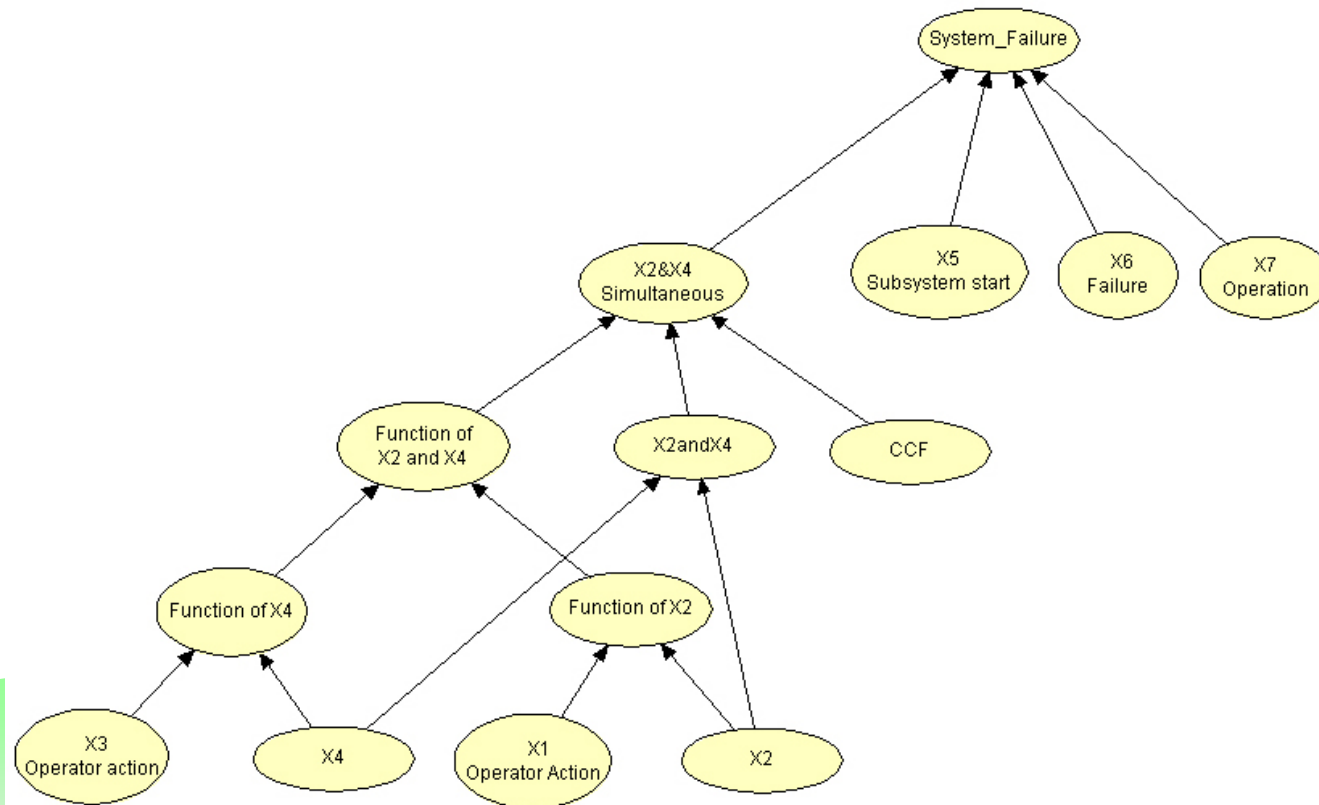
F-V=0.505,

Criticality=0.505.

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ANALYSIS BY BAYESIAN NETWORK



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Examples of CPT

X2

	X4andX3	X2andX5	X2	X4	X5	X3	XCM
True	0.7						
Failure	0.3						

X4 or X2

X4	True		Failure	
	True	Failure	True	Failure
True	1	1	1	0
Failure	0	0	0	1

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Exactly the same value is obtained for the system failure.
The measures of importance are also easily calculated in BN.

The posterior probability of any given variables.

A new evidence: $X_6=0.15$

=> System failure: 0.2817

A new evidence: a top event(system failure itself).

=> the possible explanations of an exhibited
system failure.

This is a kind of diagnostic analysis.

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GO-FLOW**Common Cause Failure**

$$X2 = T_2 + Ind_2 + CCF, \quad X4 = T_4 + Ind_4 + CCF \quad (7)$$

$$(X2 + X4)(True) = T_2 \cdot T_4 + T_2 \cdot Ind_4 + T_4 \cdot Ind_2,$$

$$(X2 + X4)(Failure) = Ind_2 \cdot Ind_4 + CCF$$

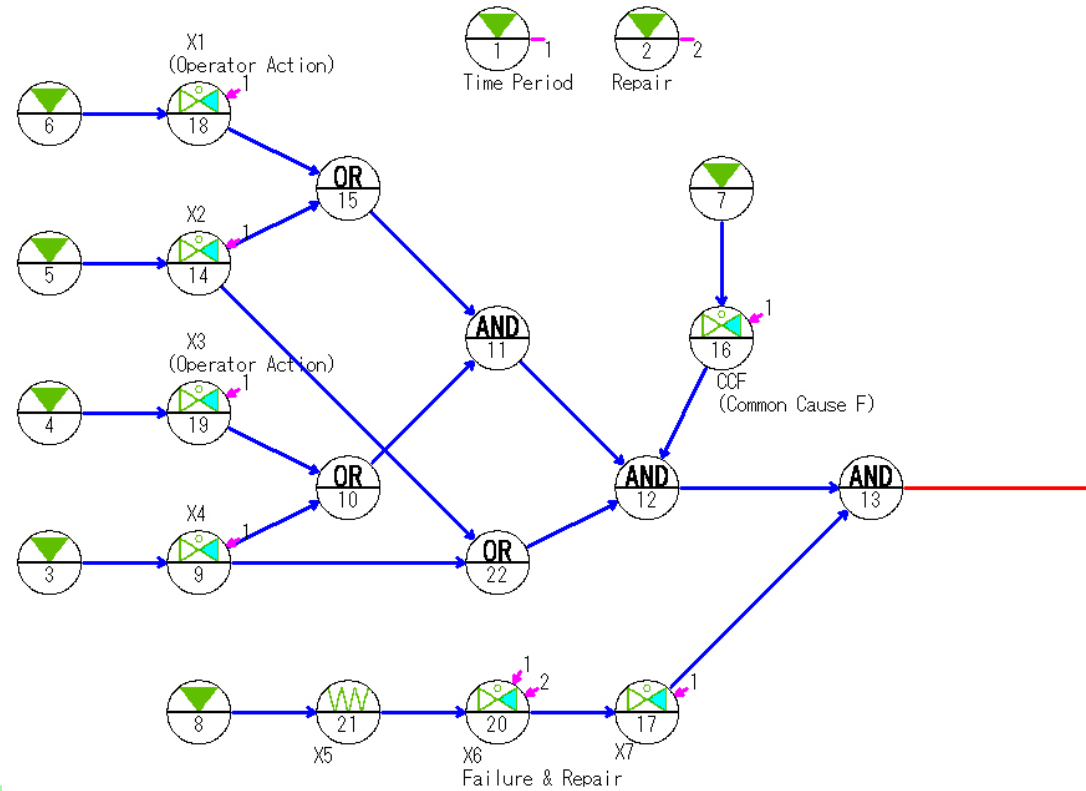
CPT for X2 and X4 combination

X2	TRUE			Independent			CCF		
	TRUE	Ind	CCF	TRUE	Ind	CCF	TRUE	Ind	CCF
TRUE	1	1	0	1	0	0	0	0	0
Failure	0	0	0	0	1	0	0	0	1

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Analysis by the GO-FLOW

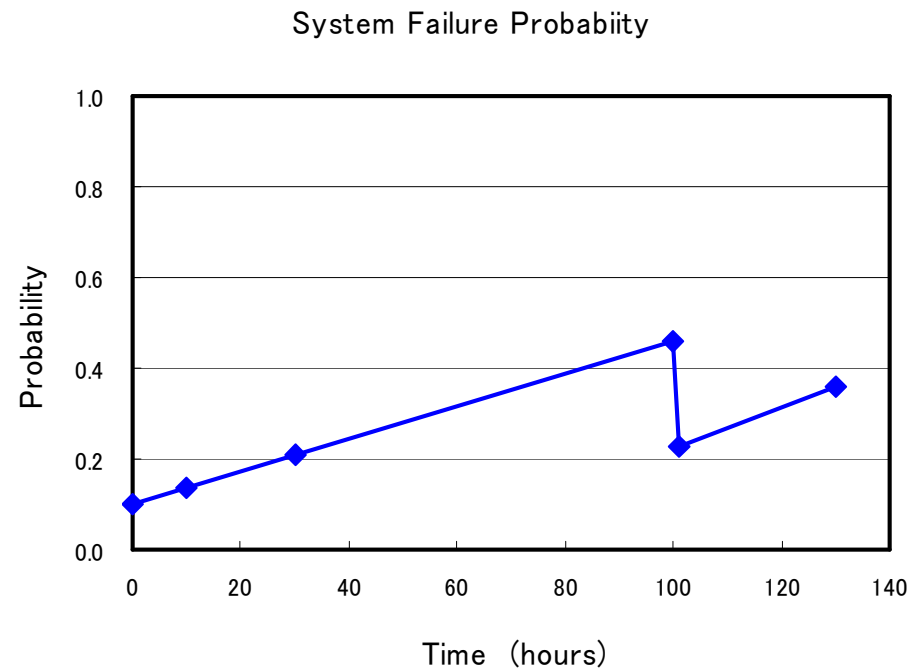


Configuration of GO-FLOW chart is well corresponds to the system block diagram shown in figure 1.

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Figure 5. Analysis result by the GO-FLOW.



System failure probability increase with time till 100 hours, and effects of repair is seen at 100 hours

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CONCLUSIONS

- The same example has been analyzed by the GO-FLOW, BN, and FTA.
- FTA is very familiar to almost all the system engineers, and is a convenient tool for a simple system, but it requires special skills for the modeling of a complex system or complicated condition.
- A limited function is provided to the FTA, because only logical OR and AND gates are used, and events are binary events; success or failure, and only a static system can be analyzed.

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CONCLUSIONS(2)

- BN can easily model a complicated situation, such as component's state requires multiple state, and has logical combination which can be flexibly defined.
- BN gives us the posterior probability of each event in case definite values are given to specific components. So, BN is useful for the decision making with the uncertain data, or after getting a new evidence.
- BN has some difficulty to treat the common cause failure, and can handle only a static system.

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CONCLUSIONS(3)

- The GO-FLOW is strong for modeling dynamical system behavior and can easily obtain time-dependent system reliability.
- The GO-FLOW provides many kinds of operators, by which complicated system operation is modeled with conventional procedure.
- The GO-FLOW can rigorously treat the common cause failure.

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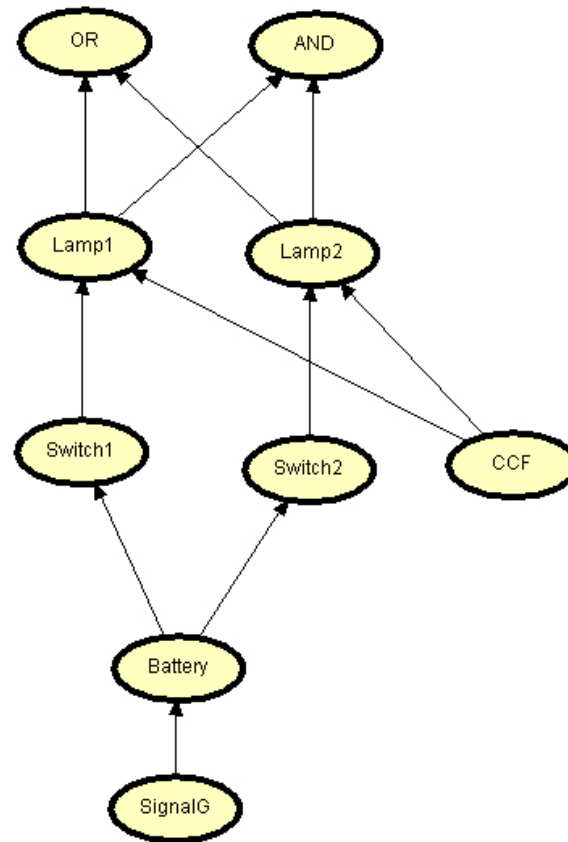
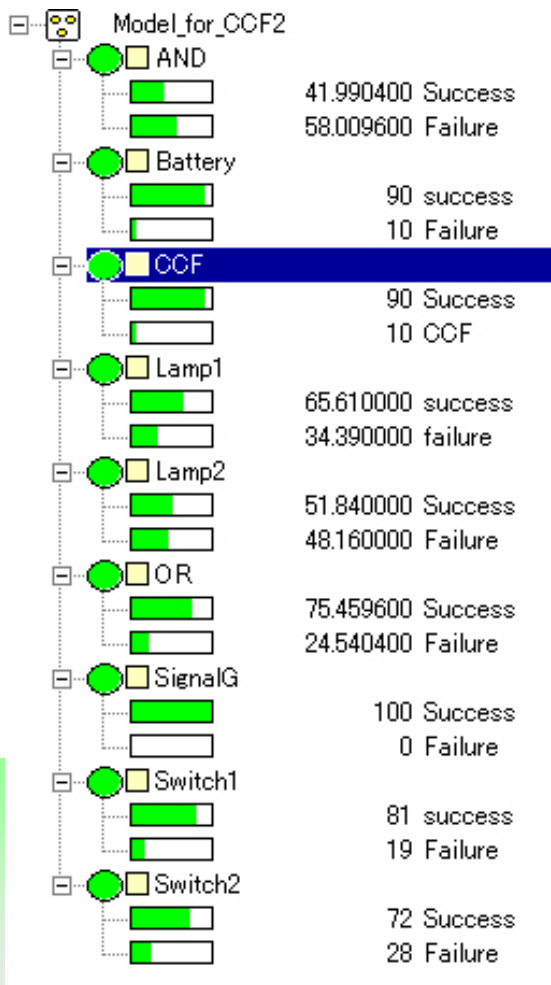
CONCLUSIONS(4)

- The GO-FLOW and BN have different features, and both tools give us straightforward procedure for modeling complex systems.
- They are properly used depending on the analysis purposes in PSA.

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Modeling idea for Common Cause Failure



	Switch2	Switch1	CCF	Lamp2	Lamp1
Switch2	Success		Failure		
CCF	Success	CCF	Success	CCF	
Success	0.8	0	0	0	0
Failure	0.2	1	1	1	1

PSA